



WMTS-522:202018

Fixture and floor wastes — Ssupplementary protection devices
Barrier type floor drain trap seal protection devices

WaterMark Technical Specification

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On 25 February 2013 management and administration of the WaterMark Certification Scheme transferred to the Australian Building Codes Board (ABCB). From this date all new technical specifications will be named WaterMark Technical Specifications (WMTS). The WaterMark Schedule of Products lists all current WMTS.

[This Technical Specification supersedes WaterMark Technical Specification WMTS-522:2018.](#)

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PREFACE

This WaterMark Technical Specification was originally prepared by industry and reviewed by the ABCB WaterMark Technical Advisory Committee (WMTAC).

WaterMark Technical Specification WMTS-522:2020 Fixture and floor wastes — ~~S~~supplementary protection devices, incorporates amendments to allow an addition of similar products of alternate design to obtain certification.

The amendments have also aligned with ~~the~~ requirements of existing standards in the WaterMark Scheme for applications such as flow rate, sealing test and thermal cycling test.

The objective of this Technical Specification is to enable product certification in accordance with the requirements of the Plumbing Code of Australia (PCA).

The word 'VOID' set against a clause indicates that the clause is not used in this Technical Specification. The inclusion of this word allows a common use clause numbering system for the WaterMark Technical Specifications.

The term 'normative' has been used in this Technical Specification to define the application of the appendices to which they apply. A 'normative' appendix is an integral part of a Technical Specification.

The test protocol and information in this Technical Specification was arranged ~~by committee members~~ to meet the authorization requirements given in the PCA.

The WaterMark Schedule of Products and WaterMark Schedule of Excluded Products are dynamic lists and change on a regular basis. These lists~~ed~~ are located on the ABCB website (www.abcb.gov.au). These lists are version controlled with appropriate historic references.



ACKNOWLEDGEMENTS

WaterMark Technical Specification WMTS-522:202017 was prepared by industry and reviewed by the ABCB WaterMark Technical Advisory [ConsultantsCommittee](#). It was approved by the ABCB on <enter date>.

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1 SCOPE

This Technical Specification specifies the requirements for a supplementary protection Barrier type floor drain trap seal protection device for use with fixture and floor wastes drain pipes of nominal sizes up to DN 100 DN40, DN50, DN,80, DN100 and DN100.

The Barrier type floor drain trap seal protection device is installed as supplementary to the waste outlet to be used in addition to the existing trap seal for the purpose of mitigating water trap seal loss in the downstream trap due to evaporation- and to protect against protect against the entry of vermin, suds, odours and bio-aerosols vermin into the habitable space.

2 APPLICATION

~~This device will be used at the grate inlet of drain pipes above and in addition to the water trap seal for the further protection against trap seal malfunctions.~~

This device ~~is not cannot be used as~~ an alternative to a water trap seal in fixture or floor waste applications.

Appendix A sets out the means by which compliance with this WaterMark Technical Specification shall be demonstrated by a manufacturer for the purpose of product certification.

3 REFERENCED DOCUMENTS

AS

2887 Plastic waste fittings

AS/NZS

1260 PVC-U pipes and fittings for drain, waste and vent application

3500 Plumbing and drainage

3500.0 Part 0: Glossary of terms

3500.2 Part 2: Sanitary plumbing and drainage

ASSE

1072 -Performance rRequirements for bBarrier type floor drain trap seal protection devices

NCC

PCA _____ Plumbing Code of Australia

ABCB

WMTS 040 Waste pipe connection outlets and gratings, separate or integral

WMTS 047 Self-sealing devices

4 DEFINITIONS

For the purpose of this WaterMark Technical Specification, the definitions given in AS/NZS 3500.0 ~~and ASSE 1072 and the following~~ apply.

4.1 Waste supplementary protection device

A fitting that is installed in the waste discharge pipework adjacent to the waste outlet and grating for the purpose of sealing the space between the waste grate and water seal trap. It includes a valve mechanism that allows the flow of waste water into the drainage system and closes when there is no flow of water. The valve mechanism is of the manufacturer's design and could include an elastomeric membrane or ~~diaphragm~~diaphragm, or be a mechanical non return.

5 MATERIALS

Materials employed in the construction of the ~~eseis bBarrier type floor drain trap seal protection device~~ devices shall be such that they can withstand contact with wastewater up to 860 degrees C and comply with the performance requirements of this Technical Specification. Materials used in the construction of the device shall be both corrosion resistant, and UV resistant where exposed to direct sunlight.

~~Where plastics material is used in the construction of the body of the device, the majority material type used in the body of the device shall be marked on the packaging of the product.~~

~~Where uPVC is used utilised in the construction of the product it shall satisfy the BEP requirements of AS/NZS 1260.~~

86 MARKING

Markings to be placed on products or packaging shall be in accordance with the Manual for the WaterMark Certification Scheme.

~~The Marking clause shall specify the appropriate markings required for traceability, identification of a licensed product by installers and other markings relevant to the correct installation and~~



~~operation of the product. Markings to be placed on products or packaging shall, as a minimum, include the following:~~

- ~~) Manufacturer's name, brand or trademark.~~
- ~~) WaterMark.~~
- ~~) Licence number.~~
- ~~) Number of the WaterMark Technical Specification, i.e., WMTS-522.~~
- ~~) The majority material used in the construction of the product.~~

7 PACKAGING

~~The pProduct shall be packaged to prevent any damage of the device or potential contamination of any sealing element~~

~~Product shall be packaged to prevent any contamination.~~

168 DESIGN

8.1 General

~~The design of the device and included sealing mechanism shall be of the manufacturer's own design however, functions in a manner that opens upon flow of waste water flow and closes when flow ceases. The devices are intended to be retrofitted to the drainage system after initial installation of the waste outlet and the design be such that the device can be removed for cleaning purposes or replacement.~~

8.2 Connection to the waste pipework

~~The sealing device shall be designed so as to enable integration to the piping system or fitment to the waste outlet and not be able to be dislodged by flow of waste water.~~

8.3 Water seal protection

~~Devices that claim to protect against water seal loss in downstream trap shall demonstrate compliance with Clause -9.2 or have a positive seal and comply with Clause 9.3.~~

8.4 Odour and bio-aerosols

~~Devices that claim to protect against entry of odours and bio-aerosols into the habitable space shall have a positive seal and comply with Clause 9.3.~~

- ~~a) Barrier type floor drain trap seal protection devices shall include end connections that enable integration within a plumbing or drainage system, complying with AS 2887 or AS/NZS 1260.~~

179 PERFORMANCE REQUIREMENTS AND TEST METHODS

9.1 ~~9.1~~ Opening test

When tested in accordance with Section 3.4 of ASSE 1072:2007 the included valve of the device shall open when there is a maximum of 120 g of water on the inlet and close when there is no flow of water.

9.2 Water seal loss test

When tested in accordance with Section 3.2 of ASSE 1072:2007 the water seal loss shall be as the criterion in Clause 3.2.3. ~~Test samples shall be tested in accordance with Section 3.0 of ASSE 1072:2007.~~

9.3 Device valve seal integrity test

The device and included valve shall retain the seal under a backpressure equivalent to 70 mm +5, -0 water column for 10 s.

9.4 Flow rate test

The device shall be capable of discharging a flow rate greater than the maximum flow rate from a tap outlet specified in the PCA, when tested in accordance with EN 274.2.

NOTE: The maximum flow rates for cold and heated water outlets are specified by the PCA.

9.5 Thermal cycling test

Devices with included plastics or elastomeric materials shall be tested for compliance with the thermal cycling test of AS 2887. At the completion of the test, the device shall be tested for seal integrity in accordance with Clause 9.3 or water seal loss in accordance with Clause 9.3.2. ~~Test samples~~

~~Test samples shall be tested in accordance with Section 3.0 of ASSE 1072:2007.~~

1810 TEST SEQUENCE AND TEST SAMPLE PLAN

10.1 Test samples

Test samples shall be representative of the product range, ~~submitted for testing in accordance with Section 2.1 of ASSE 1072:2007.~~

10.2 Test sample plan

Test samples shall be tested in accordance with the prescribed requirements. Separate samples are required for thermal cycling test. Section 2.2 of ASSE 1072:2007. Rejection of test results shall be determined in accordance with Section 2.4 of ASSE 1072:2007.

1911 PRODUCT DOCUMENTATION

Installation Instructions including the following requirements are to be supplied with the product, or made available to the end user:

- a) ~~The is bBarrier type floor drain trap seal protectionsealing~~ device is not to be used as an alternative to a water seal trapfor use as a trap seal.
- b) The product should not be removed from the packaging until it is to be installed.
- c) The product shall not be installed into an overflow relief gully (ORG), or a puddle flange.
- d) Operating/maintenance/troubleshooting instructions including the need for the device to be installed clear of the following potential obstructions:
 - (i) an existing water seal level within a trap,
 - (ii) any inlets to a riser, and
 - (iii) any above ground soil, waste and drainage pipe collars.
- e) Product warranty details including contact details for warranty claims.
- f) A reference to the installation being undertaken by a licensed practitioner.

APPENDIX A MEANS FOR DEMONSTRATING COMPLIANCE WITH THIS TECHNICAL SPECIFICATION

(Normative)

A.1 SCOPE

This appendix sets out the means by which compliance with this Watermark Technical Specification shall be demonstrated by a manufacturer under the WaterMark [product Certification Scheme](#).

A.2 RELEVANCE

The long-term performance of plumbing systems is critical to the durability of building infrastructure, protection of public health and safety, and protection of the environment.

A.3 PRODUCT CERTIFICATION

The purpose of product certification is to provide independent assurance of the claim by the manufacturer that products comply with this WaterMark Technical Specification.

The certification scheme serves to indicate that the products consistently conform to the requirements of this WaterMark Technical Specification.

The sampling and testing plan, as detailed in Paragraph A5 and Table A1, shall be used by the WaterMark Conformity Assessment Body. Where a batch release testing program is required, it shall be carried out by the manufacturer as detailed in Paragraph A5 and Table A2.

A.4 DEFINITIONS

A.4.1 Batch release test

A test performed by the manufacturer on a batch of components, which has to be satisfactorily completed before the batch can be released.

A.4.2 Production batch

Clearly identifiable collection of units, manufactured consecutively or continuously under the same conditions, using material or compound to the same specification.

A.4.3 Sample

One or more units of product drawn from a batch, selected at random without regard to quality.

NOTE: The number of units of product in the sample is the sample size.

A.4.4 Sampling plan

A specific plan that indicates the number of units of components or assemblies to be inspected.

A.4.5 Type test batch

Schedule of units of the same type, identical dimensional characteristics, all the same nominal diameter and wall thickness, from the same compound. The batch is defined by the manufacturer.

A.4.6 Type testing (TT)

Testing performed to demonstrate that the material, component, joint or assembly is capable of conforming to the requirements given in the Watermark Technical Specification.

A.5 TESTING

A.5.1 Type testing

Table A1 sets out the requirements for type testing and frequency of re-verification.

A.5.2 Batch release testing

Table A2 sets out the minimum sampling and testing frequency plan for a manufacturer to demonstrate compliance of product(s) to this Watermark Technical Specification on an ongoing basis. However, where the manufacturer can demonstrate adequate process control to the [WaterMark Conformity Assessment Body](#)~~certifying body~~, the frequency of the sampling and testing nominated by the manufacturer's quality plan and/or documented procedures shall take precedence for the purposes of WaterMark product certification.

A.5.3 Retesting

In the event of a batch release test failure, the products within the batch may be retested at a frequency agreed to with the WaterMark Conformity Assessment Body and only those batches found to comply may be claimed and/or marked as complying with this WaterMark Technical Specification.



A.5.4 Minimum annual inspection requirements

Table A3 sets out the minimum annual inspection requirements to be undertaken.

A.5.5 Re-evaluation testing

Table A4 sets out the requirements for re-evaluation testing.

TABLE A1
TYPE TESTS

Characteristic	Clause	Requirement	Test method	Frequency
Materials	5	Materials	Review materials parts lists and compliance certificates	At any change in materials specification
Design	8.1	General End connections	Design review	At any change in the design
	8.2	End connections	Design review	
	8.3	Water seal protection	Clause 9.2/9.3	
	8.4	Odour and bBio-aerosol protection	Clause 9.3	
Performance	9.1	Opening tTestTest requirements	ASSE 1072:2007 Section 3.4Test reports conforming with ASSE 1072:2007	At any change in materials, formulation or design or manufacturing process
	9.2	Water seal loss test	ASSE 1072:2007 Section 3.2	
	9.3	Valve seal integrity test	Clause 9.3	
	9.4	Flow rate test	Clause 9.4/EN 274.2	
Product documentation	11	Product data/Installation and maintenance instructions	Product documentation	At any change to installation requirements

TABLE A2
BATCH RELEASE TESTS

Characteristic	Clause	Requirement	Test method	Frequency
Marking	6	Marking	Visual inspection	Each batch
Design	8.2	End connection	Dimensional assessment	Each batch
Performance	9.1	OpeningTest requirements test	ASSE 1072:2007 Section 3.4Clause 3.4 of ASSE 1072:2007	Once per batch
Product documentation	11	Product data/Installation and maintenance instructions	Visual inspection	Each batch

TABLE A3
MINIMUM ANNUAL INSPECTION REQUIREMENTS BY CAB

Characteristic	Clause	Requirement	Verification method	Frequency
Materials	5	Materials	Review materials specifications and compliance certificates.	Sample from product family, covering all families within 5 year certification cycle
Marking	6	Product marking, use of the WaterMark logo and license number	Visual inspection of marked product, relevant packaging and documentation	
Design	8.1	End connection	Visual, dimensional evaluation	
Performance	9.1	Test requirements	<u>Desktop design review</u>	
Product documentation	11	Product data/Installation and maintenance instructions	Visual examination	

TABLE A43
RE-EVALUATION TESTING

Characteristic	Clause	Requirement	Test method
Materials	5	Materials	Review materials specifications and compliance certificates
Design	8.1	End connection	Design review
Performance	9.1	Test requirements <u>Opening tTest</u>	Clause 3.1 and 3.4 of ASSE 1072:2007 Section 3/3.4.
	<u>9.2</u>	<u>Water seal loss test</u>	<u>ASSE 1072:2007 Section 3/3.2</u>
	<u>9.3</u>	<u>Valve seal integrity test</u>	<u>Clause 9.3</u>
Product documentation	11	Product data/Installation and maintenance instructions	Product documentation